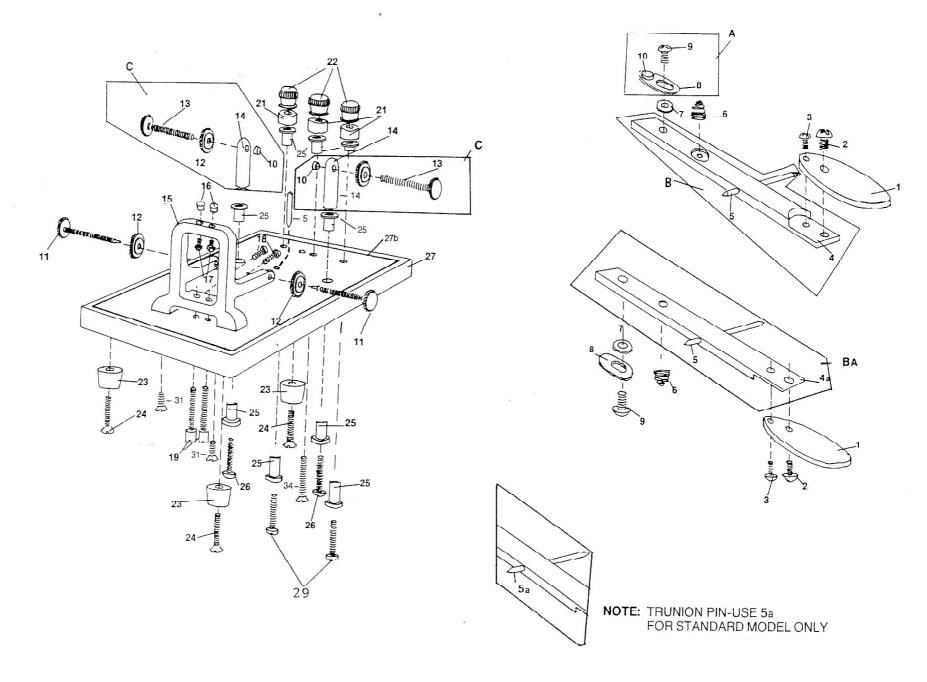
IAMBIC
PRESENTATION-DELUXE-STANDARD



IAMBIC						Parts List 07/15/2019					
Part		Part	Price	Qty	Amount	Part		Part	Price	Qty	Amount
Number		Name				Number		Name			
I-1	4001	Thumb Piece-Red	7.00			I-21		Binding Post Collar	4.00		
I-1a	4003	Thumb Piece Blk	7.00			I-22	8011	Binding Post Nut	4.00		
I-2	6002	Large Paddle Screw	1.50			I-23	8020	Rubber Feet (each)	2.00		
I-3	4026	Small Paddle Screw	1.50			I-24		Rubber Foot Screw	1.50		
I-4		Lever Bar - left side	26.00			I-25		Nylon Insulator	1.50		
I-4a	6020	Lever Bar - right side	26.00			I-26		Insulation Strip Screw	1.50		
I-5	4015	Deluxe Trunion Pin	8.00			I-27		Chrome Base	70.00		
I-5a	6030	Std Trunion Pin	6.00			I-27a	7041	Blk Base (Std)	45.00		
I-6		Tension Spring	4.00			I-27b		Gold Plate (Presentation)	80.00		
I-7	4013	Contact Slide Washer	2.00			I-28	8005	Contact Strip 1 5/16"	3.00		
I-8	4008	Contact Slide	4.00			I-29	8040	Binding Post Screw	1.50		
I-9	4014	Contact Slide Screw	1.50			I-31	8026	Mainframe Screw	1.50		
I-10	4009	Silver Contact Point				I-34	8024	Binding Post Collar Screw	1.50		
		(See Note #2)	5.00					ASSEMBLIES			
I-11	1012	Dot/Dash Tension				I-A	408.1	Complete contact slide			
		Screw	4.00					includes I-8 & I-10	9.00		
I-12	1013	Locknuts	4.00			I-B	315	Del Lever for left side			
I-13	4010	Contact Screw	4.00					includes I-4 & I-5	38.00		
I-14	4011	Short Contact Post	8.00			I-BA	314	Std Lever for left			
I-15	1999	Mainframe	40.00					side includes I-4 & I-5a	38.00		
I-16	8018	Red Decor. Top Pc.	5.00			I-BB	316	Del Lever for right side			
I-17	1004	Upper trunion screw						includes I-4a & I-5	38.00		
		w/ Jewel (Pres & Del)	11.00			I-BD	317	Std Lever for right			
I-17a	1003	Upper trunion screw						side includes I-4a & I-5a	38.00		
		w/o ,jewel (Std)	5.00			I-C	406	Contact post includes			
I-18	1005	Trunion Lock Screw	1.50					I-10,I-12,I-13 & I-14	26.00		
							CP3	Cord and Plug - 3 Plug	9.95		
I-19	1002	Lower Trunion Screw						(1/4" or 3.5mm-circle)			
		w/ Jewel	11.00					Subtotal			
I-19a	1001	Lower Trunion Screw			Shippi		ng and Handling (See Note #5)				
		w/o Jewel	5.00					Total Amount Enclosed			
	RDFF	RING INFORMATION									
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(Telephone)							(City)	(State)		(Zip)	
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		Money Order		,					• •		
Credit Card (Visa, Mastercard, Discover)											

NOTES

1. Please supply complete street address or post office box and zip code.

(Signature)

(Email Address)

^{2.} If you need new contact points, please refer to our Contact Replacement Service at www.vibroplex.com.

^{3.} Please be sure that the form is legible and completely filled out. We cannot process orders that we cannot read.

^{4.} If possible, include a day time phone number where you can be reached. Should a problem occur we can contact you.

^{5.} Small parts minimum for USA shipping is \$4.08, Canada \$10.05, international \$13.82

Iambic Paddle Adjustments

ADJUSTMENT #1: *Numbers refer to exploded drawing

<u>Lower Trunion Screws:</u> Before making this adjustment the set screws on lower portion of

mainframe must be loosened. Under the base you will find the lower trunion screws (#1 Adjustment).

Turn each adjustment screw until the lever moves freely but not any up and down movement.

ADJUSTMENT #2:

<u>Contact Post Assemblies:</u> These assemblies are built together special in the factory. The nut and screw are put through the contact post and then the contact point in pressed into place.

ADJUSTMENT #3:

<u>Contact Slide Assemblies:</u> By loosening the contact slide screw (#9), you have the ability to move the contact slide up or down according to where you need it to line up with the contact post contact.

ADJUSTMENT #4:

<u>Spring Tension:</u> By loosening or tighting either or both the mainframe screws (#11), you have the ability to increase or decrease the tension of the springs. It depends on the operator, either wanting a smooth or snappy return on the levers.

Listed above are basic adjustments for the Iambic paddle. Adjustment #1, Lower trunion screws, are the most common adjustment to make. **Remember to re-tighten the set screws at the base of your mainframe** once your key feels right to you, this will hold your settings tight. After the comfort adjustments are made, then adjustments 2 and 3 can be made. These are required adjustments, assuring that the contact points line up.

By making small adjustments, one at a time, between these variables, optimum paddle spacing and feel can be obtained.