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WR-1000 ROTOR



Wilson Electronics Corp.

4288 SO. POLARIS AVENUE • P. O. BOX 19000 • LAS VEGAS, NEVADA 89119 (702) 739-1931 • TELEX 684-522

# WR-1000 SPECIFICATIONS

MAXIMUM LOAD: 40 Square Feet Windload Area HOUSING: Heavy Cast Aluminum MOTOR: High Torque; 4,000 Inch Pounds Stall Torque

BRAKE TYPE: Solenoid-Controlled Wedge Type
BRAKE TORQUE: 12,000 Inch-Pounds
GEARS: Steel Spur-Ring Gear
BEARINGS: 116 Steel Ball Bearings: 2,000

Pounds Balanced Weight Capacity

 CONTROL CABLE:
 10 Conductor; Maximum Resistance 2.5 OHMS

 INPUT VOLTAGE:
 105-125V AC, 50-60 Hz

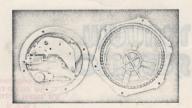
 WEIGHT:
 Roper Only, 41 Pounds

SHIPPING WEIGHT: 52 Pounds
ROTOR DIMENSIONS: 11" Diameter, 19" Height

METER SCALE: Direct Reading, North Centered,

RECOMMENDED CABLE: . . . . 10 Conductor Weather Proof





#### SECTION I - UNPACKING

1.1 Removing From Carton Carefully remove rotor from the packing carton and examine it for any signs of shipping damage.

1.2 In Case The responsibility for safe delivery rests with the carrier. The responsiof Damage bility in obtaining reimbursement for damage rests with you. Prompt action on your part will speed adjustment. Our warranty in no way covers malfunction or damage which is a result of improper handling by the carrier. Under no circumstance should you return merchandise to your dealer before obtaining prior approval. To do so can jeopardize your investment and the cost of necessary repairs will be a burden you will have to assume.

1.3 Shipping Save the carton and packing material, you may need it at a later date for stor-Carton age or shipment of the rotor.

#### SECTION II - INSTALLATION

Ten wires are required to con-2.1 Cable trol the rotor and indicate its Requirements position. The cable should be weatherproof, and contain four conductors of #18 AWG copper wire or larger, and six conductors of #20 AWG copper or larger. For cable runs 100 feet or longer use a wire size of #16 AWG or larger. For best operation, voltage drop due to line loss should not exceed 2%. However, the rotor will operate with greater voltage drop with only slight degradation of performance. The WR-1000 comes supplied with cable connectors for the control box and the rotor. With the control connector and the rotor connector on the work table, connect the cable between the two connectors, Make sure wires 1, 2, 3, 4, 5, 6, 7, 8, 9 and 10 on the control connector are to 1, 2, 3, 4, 5, 6, 7, 8, 9 and 10 on the rotor connector, respectively. Caution: No loose strands of wire should touch adjacent terminals or other metal parts on the connector.

2.2 Pre-Installation It is recommended that I iminary operational check be made on the rotor system prior to actual installation. With the rotor sitting in the upright position and connected to the control box by the tenwire cable, plug the control box power cord into a convenient 115V AC 50 to 60 Hz wall socket. Turn the power switch on The meter should be illuminated. Release the brake switch off- NOTE: The rotor motor will not operate with the brake on Depress the counterclockwise rotation switch. The rotor should turn counterclockwise. This is: S-F-N-W-S. Release the rotation switch - the rotor will coast down and stop. To turn the rotor clockwise depress the clockwise rotation switch This is S-W-N-E-S. During rotation, when the end of the scale is reached, the rotor should stop automatically, and the "maximum rotation" light should come on. Check this for both full clockwise and full counterclockwise positions. Return rotor to full clockwise position and set brake by turning brake switch

Calibration

2.3 Meter Rotors are shipped from the factory stopped at the N (North) position. With the power switch on, ro-

tate the rotor clockwise until the end of rotation is reached when the Max Rotation indicator will light. If the indicator needle does not point S on the right hand side, turn the calibration knob and adjust the indicator to that position. When power is off, the needle will fall to the left-hand south position. When power is on, the needle will indicate the antenna position. It is imperative that these calibration instructions be followed, and the antenna mounted in the north position. If an attempt is made to calibrate the antenna in any other position. the linearity of the rotor will be degraded and the true indications will be off in varying degrees. Meter calibration can be performed at any time it is desired to check the accuracy.

2.4 Rotor

The WR-1000 rotor system is designed to accommodate amateur and CB an-

Mounting tennas with a maximum of 40 sq. ft. of windload area. The WR-1000 provides a full 360° range of rotation, and a meter scale read-out for accurate position indication. The rotor should be inside-mounted on a heavy duty tower, on a steel plate fitted to the tower and drilled with eight mounting holes to match the holes in the lower housing of the rotor. The antenna support should be a 2" to 3" O.D. steel tube with "" wall rotating in a ball thrust bearing at the top of the tower. All reliable tower manufacturers will be glad to advise as to the best method for inside mounting with their product. Upon initial installation, the antenna should be in the north position. CAUTION: The rotor is designed for vertical operation with the lower housing (with the connector) down, Water and other contamination will get into the motor unit if mounted horizontally or upside down. The center of gravity and center of windloading force of the antenna should be as close to the top of the tower (at the thrust bearing) as possible.

#### SECTION III - OPERATION

**3.1 Brake** Turn the brake switch to "off" before attempting to rotate the antenna, and back to "on" after the antenna has been rotated to and stopped in the desired position. The motor will not operate with the brake on

3.2 Rotation With the brake off, rotate the antenna in the direction desired by depressing either the collection desired by depressing either the conterclockwise rotation swith. Release the switch slightly before reaching the desired position, allowing for a coastdown that will vary with the moment of inertia of the rotor-antenna combination, and with the wind-loading at that particular time. Coastown is best determined by trial and observation, and can be expected to vary. If the antenna overshoots the desired position, bring it back with the other rotation switch. Work the switches alternately, as required, until the antenna stops in the desired position. Then turn the brake on. CAUTION: DO NOT ATTEMPT TO STOP THE ANTENNA WITH THE BRAKE.

3.3 Play and Slippage in the recommendation of the recommendation

tighten all clamp bolts securely. A false indication of slipping may be indicated on the meter. Compare meter readings at different times when the rotor has not been activated.

3.4 Electrical Field experience has shown that most operational difficulties with the rotor operational difficulties with the rotor grounded wires, usually at the connectors. Time spent in cutting the leads to exact length, tinning, forming, cutting insulation to exact lengths and clamping to prevent strain on any single wire on the connector will pay big dividends later in long and trouble free performance. Put it up right and leave it up!

### CAUTION:

3.5 Shock BEFOR

BEFORE CLIMBING TOWER AND/OR PERFORMING ANY

MAINTENANCE ON THE WR-1000 TOWER SYSTEM OR

YOUR ANTENNA SYSTEM, MAKE CERTAIN ALL A.C. POWER IS DISCONNECTED FROM YOUR INDICATOR UNIT, IN ADDITION, DO NOT ATTEMPT TO INSTALL OR ADJUST YOUR ROTOR OR TOWER DURING A RAIN-STORM, OR WHEN LIGHTNING IS A POSSIBILITY, FURTHUR CAUTION IS GIVEN TO KEEP CLEAR OF ALL POWER AND ELECTRICAL LINES.

#### SECTION IV - SERVICE

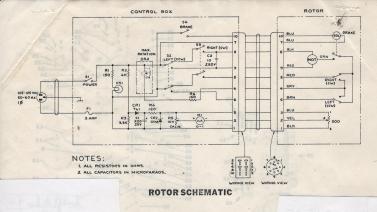
4.1 Return
Shipments
Procedure

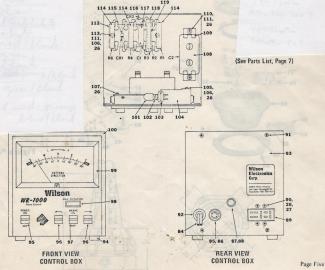
Do not ship equipment to the manifacturer without prior returned goods authorization. If time is extremely important, call for approve

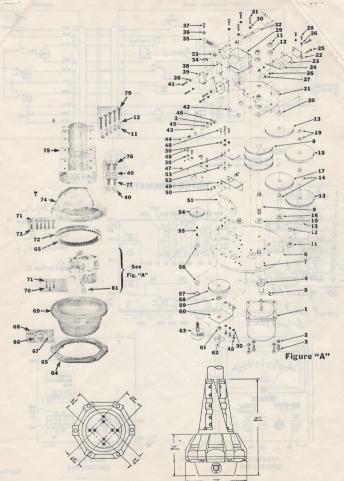
Al. When a shipment is expected, the time it takes to process
the incoming shipment, repair it and get it back to you is less
than when an unexpected shipment is received and has to be
processed. It is very important that the shipment be well
packed and fully insured. Damage claims must be settled between you and the carrier and will greatly delay any returns.
Proper packing will normally avoid this trouble. All shipments
must be sent to us prepaid. We do not accept collect shipments. All returns should be made in our standard cartons
only.

4.2 Shipping
Methods
When a shipment is returned it will be handled in one of three ways. Where all service is in warranty, the shipment any charges not covered by warranty, we will hold the ship-

will be returned prepaid via a carrier of our choice. If there are any charges not covered by warranty, we will hold the shipment and advise you of cost which you can then send or upon your written authorization we will ship COD for any charges not covered by warranty. Then the carrier will collect these charges and the transportation costs on arrival. Unclaimed or refused COD shipments will not be reshipped until payment of service and transportation charges is received. Shipment will then he made collect for reshipment transportation charges. Unclaimed equipment automatically becomes the property of the manufacturer 60 days after the date of refusal or return and will be disposed of for payment of charges due. NOTE: We will not ship by means of a carrier that will not fully insure the shipment. The exception to this is when there is no other means (APO/FPO, etc.) of shipment than parcel post and then we will ship by this means with your written agreement that you assume any loss over that which the carrier will insure. COD shipments cannot be made through APO/FPO addresses. Registered mail is the best method of shipment. Replacement parts ordering: All replacement parts orders must be prepaid or COD only. Replacement part price quotes will be furnished upon request for those who desire prepaid shipment or cannot accept COD shipment.







## ROTOR PARTS LIST

ITEM NO.	PART NO.	QTY.	DESCRIPTION	ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	1001	1	Motor	44	1044	1	Shoulder Screw
2	1002	5	Lockwasher, 5 mm	45	1045	1	Flat Washer, 5 mm
. 3	1003	4	Screw, 5 mm x 14 mm long	46	1046	1	Hex Nut, 5 mm
4	1004	1	Motor Pinion Gear	47	1047	1	Limit Switch Bracket
5	1005	2	Set Screw	48	1048	7	Screw, 4 mm x 10 mm long
6	1006	1	Motor Mounting Plate	49	1049	1	Brake Sensing Actuator
7	1007	2	Gear Plate Standoff	50	1050	2	Screw, Sensing Actuator
8	1008	3	Drive Gear	51	1051	1	Brake Dog
9	1009	1	Drive Gear Shaft	52	1052	1	Brake Dog Retainer
10	1010	1	Flat Washer, 8 mm	53	1053	1	Flat Spring
11	1011	14	Hex Nut, 8 mm	54	1054	1	Ring Sensing Gear
12	1012	14	Lockwasher, 8 mm	55	1055	1	Sensing Gear Shaft
13	1013	2	Gear	56	1056	2	Sensing Gear Bushing
14	1014	2	Gear Shaft	57	1057	0 10W	Sensing Gear Pinion
15	1015	1.	Long Bushing	58	1058	1	Pot Gear
16	1016	1	Gear Shaft Washer	59	1059	1	Pot Hex Nut (9mm)
17	1017	1	Gear	60	1060	1	Pot Bracket
18	1018	1	Gear, Plastic	61	1061	1	Lockwasher, 9 mm
19	1019	2	Shim Washer	62	1062	1	Pot Insulator
20	1020	1	Short Bushing	63	1063	1	Pot
21	1021	1	Gear Plate	64	1064	1	Bearing Race
22	1022	1	Bracket, Brake Sensing Switch	65	1065	116	Bearing
23	1023	1	Switch Insulator	66	1066	1	Connector Shell
24	1024	1	Brake Sensing Switch	67	1067	3412N	Shell Retaining Ring
25	1025	2	Screw, 3 mm x 17 mm long	68	1068	3	Screw, Flat HD, 3 mm x 8 mm long
26	1026	8	Lockwasher, 3 mm	69	1069	1	Lower Housing
27	1027	2	Hex Nut, 3 mm	70	1070	3	Screw, 6 mm x 14 mm long
28	1028	2	Screw, 3 mm x 6 mm long	71	1071	9	Lockwasher, 6 mm
29	1029	1 1	Brake Solenoid	72	1072	10 10	Ring Gear
30	1030	15	Lockwasher, 4 mm	73	1073	6	Screw, 6 mm x 22 mm long
31	1031	4	Screw, 4 mm x 14 mm long	74	1074	so Inou	Upper Housing
32	1032	1	Brake Actuator	75	1075	2	Clamp Base
33	1033	2	Actuator Bushing	76	1076	2	Screw, Hex HD, 10 mm x 30 mm long
34	1034	1	E-Ring	77	1077	2	Screw, Hex HD, 10 mm x 24 mm long
35	1035	1	Brake Spring	are are range or			
36	1036	1	Flat Washer, 4 mm	79	1079	10	Screw, Hex HD, 8 mm x 48 mm long
37	1037	1	Screw, 4 mm x 7 mm long				
38	1038	2	Switch Insulator	81	1081	1	Connector, 10 Pin Male
39	1039	2	Limit Switch	82	1082	1	Connector, 10 Pin Female
40	1040	4	Lockwasher, 10 mm	83	1083	1	Connector, 10 Pin Male
41	1041	4	Screw, 3 mm x 15 mm long	PRCHASE	IN BUT OF	2	9 93 shows furnished with P
42	1042	4	Solenoid Standoff		Note: Parts 81 & 82 above furnished with Rotor - Packed in Hardware Package		
43	1043	1	Limit Switch Actuator	mol wod to	Packed	In Hard	iware rackage

CONTROL BOX PARTS LIST										
ITEM NO.	PART NO.	QTY.	DESCRIPTION	ITEM NO.	PART NO.	QTY.	DESCRIPTION			
- MIKE				99	1099	1	Meter W/Clips (M1)			
26	1026	10	Lockwasher, 3 mm	100	1100	1	Cover			
27	1027	4	Hex Nut, 3 mm	101	1101	1	Lamp, Incandescent, 110V (DS1)			
84	1084	1	Line Cord W/Plug	102	1102	1	Lamp Socket			
85	1085	1	Fuseholder W/Hardware	103	1103	1	Grommet, Lamp Socket			
86	1086	1	Fuse, 2 Amp (F1)	104	1104	1	Lamp Bracket			
87	1087	1	Knob W/Set Screw	105	1105	1	Screw. 3 mm x 9 mm long			
88	1088	1	Potentiometer (Calibration)	106	1106	3	Spacer			
			10 K Ohms, W/Hardware (R5)	107	1107	1	Screw, 3 mm x 4 mm long			
89	1089	1	Connector, 10 Pin Female	108	1108	1	Capacitor, Non-Polarized, 10 µF 250V (C			
90	1090	4	Screw, 3 mm x 7 mm long	109	1109	2	Capacitor Clip			
91	1091	10	Screw, Sheet Metal, 3 mm x 5 mm long	110	1110	2	Screw, 3 mm x 5 mm long			
92	1092	1	Grommet, Line Cord	111	1111	1	Flat Washer, 3 mm			
93	1093	1	Rear Panel	112	1112	1	Terminal Strip, 10 Terminal			
94	1094	4	Bubber Foot W/Hardware	113	1113	2	Screw, 3 mm x 11 mm long			
95	1095	1	Switch, Toggle, Red, SPDT, W/Clips (S1)	113	1114	2	Resistor, 150 ohm, 5W (R1, R4, R6)			
96	1096	2	Switch, Momentary, DPDT,			3	Diode, T41 (CR1)			
90	1030	-	W/Clips (S2, S3)	115	1115	!				
97	1007			116	1116	1	Diode, Zener, 07KB (CR2)			
97	1097	1	Switch, Toggle, Black, SPDT,	117	1117	1	Capacitor, Electrolytic, 220 µF, 25V (C)			
	1000		W/Clips (S4)	118	1118	-1-0	Resistor, 3.3K ohm, 7W (R3)			
98	1098	1	Lamp Cartridge, Red Neon (DS2)	119	1119	1	Resistor, 4K ohm, 5W (R2)			

## WR-1000 ADDENDUM

THE MAST CLAMP HAS BEEN REDESIGNED TO PROVIDE MORE VERSATILITY AND INCREASED CLAMPING POWER. PARTS 1078 (CLAMP CAP)
AND LOGO (CLAMP SLEEVE SET) HAVE BEEN ELIMINATED. FAMT 1075 (CLAMP BASE) HAS BEEN REDESIGNED, AND FAUL BOTTO PROCESSED
CONTAINS TWO. OF THESE, SIMPLY BOLT BOTH CAPP BASES UNTO THE TOP OF YOUR ROTOR, AND ADJUST FOR PROMER FITTY TO YOUR MAST.

